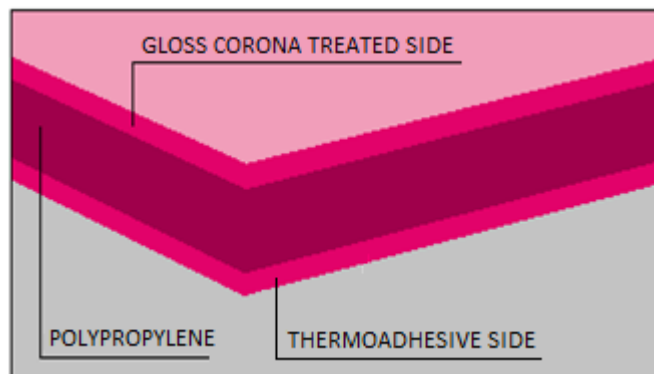


# TECHNICAL DATA SHEET

## TK22 GLOSS

**TK22 GLOSS** is a gloss bioriented polypropylene film with one side corona treated and the other side coated with adhesive, which is specifically designed for thermal lamination of printed or unprinted paper and cardboard.

*This film is suitable to come into contact with food and complies with EN-71 (declarations on request).*



### TYPICAL TECHNICAL FEATURES <sup>(1)</sup>

PHYSICAL PROPERTIES		METHOD	UNIT	VALUE code 030/50
Thickness		Internal	µm	22 ± 1,1
Grammage		Internal	g/m <sup>2</sup>	20,24
Surface tension	corona side	ASTM D2578	dyne/cm	38

MECHANICAL PROPERTIES		METHOD	UNIT	VALUE code 030/50
Tensile strength at break	MD	ASTM D882	N/mm <sup>2</sup>	150
	TD			250
Elongation at break	MD	ASTM D882	%	170
	TD			55

THERMAL PROPERTIES		METHOD	UNIT	VALUE code 030/50
Thermal shrinkage (120°C/5min)	MD	ASTM D1204	%	≤ 4,5
	TD			≤ 2,0
Lamination temperature		Internal	°C	95 - 115 <sup>(†)</sup>

<sup>(†)</sup> variable according to the processing conditions

OPTICAL PROPERTIES		METHOD	UNIT	VALUE code 030/50
Gloss	60°	ASTM D2457	GU	92

**<sup>(1)</sup> The information and data contained herein are to be used only as a guideline; therefore, ULTRALEN FILM GmbH doesn't offer any guarantee on their absolute truthfulness and doesn't accept any liability arising out of their use.**

#### ULTRALEN FILM GmbH

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#### *STORAGE*

Store the material in a dry location (preferably with RH < 50%) at a constant temperature between 10°C and 30°C. Do not leave it exposed to direct sunlight or atmospheric agents. Partially used reels have to be repacked as originally supplied.

#### *WARRANTY*

Material processability is guaranteed up to 6 months since shipment date, as long as it is stored correctly. It is recommended to condition the material at room temperature at least 24 hours before its use.

#### *DISCLAIMERS*

ULTRALEN FILM GmbH gives no warranty, expressed or implied, as to the suitability of the material for a specific application or characteristic use. An industrial homologation test of the material in actual conditions of purpose is always needed in order to verify its suitability for the specific application or characteristic use. Before using the material, it is advisable to check the compatibility of the inks and adhesives to be purposed with the type and level of its treatment.

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